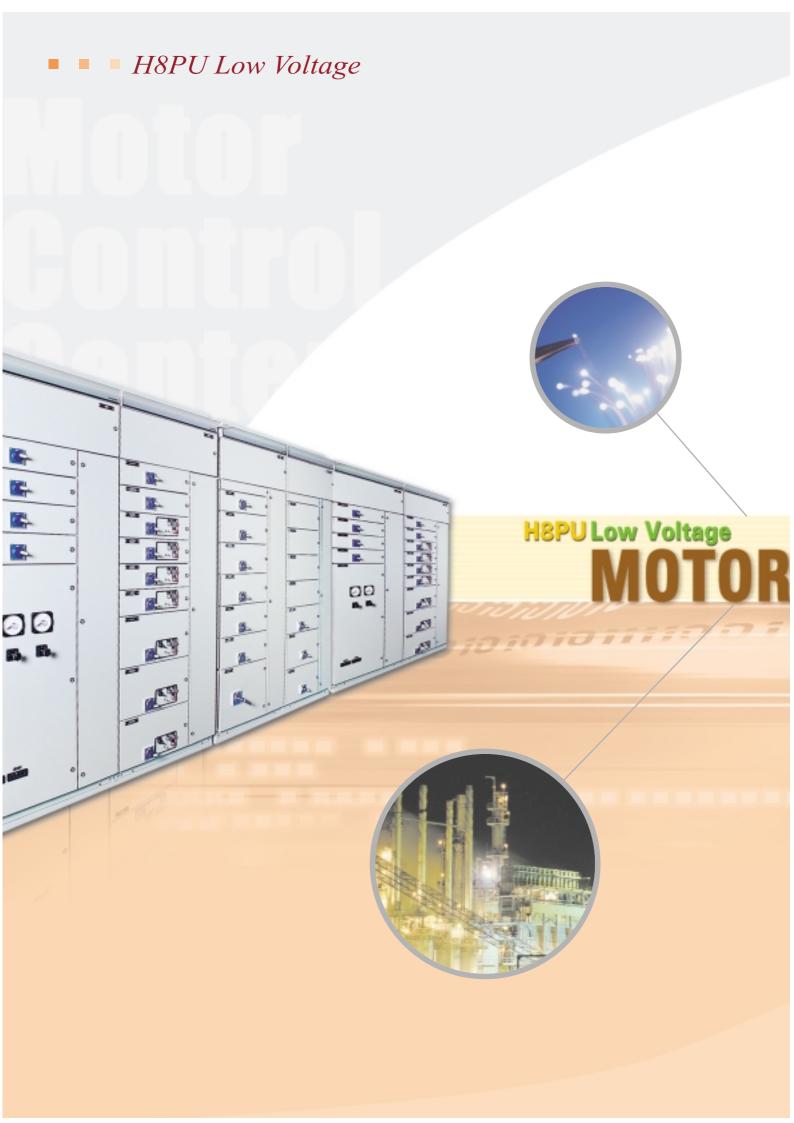


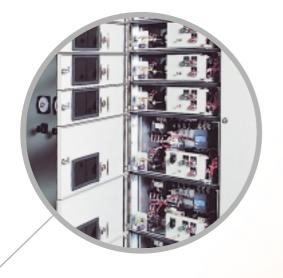


H8PU Low Voltage MOTOR CONTROL CENTER











CONTROL CENTER



HYUNDAI's low voltage motor control center H8PU series with a withdrawable unit are of multi-tier, factory assembled and for rated voltage of up to 660V AC.

Contents

-	W	
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Design Concepts	. 4
Applicable Standards	
Protection Degrees	
Service Conditions	
Enclosures	
Finish	
Name Plate	
Routine Tests	
H8PU-S2 / S3	
H8PU-S7	16

HCB

Characteristics of HCB Series	23
Technical Data	24
Protective Characteristics	25
Setting Standards and Adjustable Ranges	26
LCD Display Contents/Order Form	27
Setting Key Operation	28
Setting Method	29
Outline Dimensions and Connection Diagram	30
Plug-in Mounting Base Structure and Outline	31





H8PU motor control center have been designed and manufactured in accordance with our quality assurance program.

Design Concepts

All withdrawable units are designed to satisfy MCC requirements.

Main switches (fused load-breaks switch or moulded case breakers) are provided in every starter.

The switch drive is interlocked with compartment doors or covers.

(The door can only be opened with the main switch in the OFF position)

Padlock can be attached to the handle of main switches in the ON and OFF positions.

Maximum safety and reliability.

Minimum maintenance, all parts easily accessible.

Ease of installation.

Simplified but flexible design.

Compatibility with any other types of switchboard.

The motor control center type H8PU-S2 is of plug-in arrangement for both line, load and control circuit of isolating contact.

The motor control center type H8PU-S3 has three positions in the draw out unit:

DISCONNECTED, TEST and **CONNECTED POSITION**.

The limit switch assembly mounted on the draw out mechanism works in the test and connected position. (option)

The motor control center type H8PU-S7 applys to HCB as new concept. HCB is composed compactly of many motor starter functions as integral part: MCCB, MC, EOCR, CT, AM, ZCT (option), ELR (option).

[for further information: refer to HCB catalogue]



n Concepts Applicable Standar

Applicable Standards

H8PU motor control center comply with the following international standards.

IEC 439-1

VDE 0110

BS 5486

Protection Degrees

The protection degrees for standard switchgear are as follows.

Protection degree for the switchgear enclosure: IP4X

Protection degree for the internal partition: IP2x

The other degrees such as IP41, IP51 are also available on request.

Description of Protection Degree

Degree	Description of Protection
IP2X	Protection against access to hazardous parts with finger or solid foreign objects of diameter greater than 12mm. No specification against water.
IP4X	Protection against access to hazardous parts with wires of diameter or strips of thickness greater than 1.0mm. No specification against water.
IP41	Same as IP4X, but vertically falling drops protection is added.
IP51	Same as IP41, but dust protection is added. (Ingress of dust is not totally prevented, but dust shall not penetrate in a quantity to interfere with satisfactory operation)



ervice Conditions Enclosures Fi Service Conditions

HHI's switchgears are intended for use under the normal indoor service condition and special service condition.

Normal indoor service condition

Ambient temperature: 35°... maximum 24hours mean.

40°... maximum value.

Altitude not to exceed 1000M sea level.

Relative humidity: 95% maximum 24hours average.

90% maximum one month average.

Special service condition

Following conditions are considered as special service condition.

Different value other than specified in indoor service conditions.

Outdoor service.

Heavy vibration or shocks.

Hazardous area.

Seismic requirements for nuclear power plant.

Enclosures

The rigid enclosures of the switchgear consist of steel sheets with folded edges bolted together.

The use of CNC machine and FMS (Flexible Manufacturing System) enable high accuracy of dimension, thus facilitating best quality and installation saving at site.







Finish

The enclosure of the switchgear is cleaned, rust proofed and painted in accordance with Hyundai's standard electrostatic powder coating procedure.

The average thickness of painted finish is 50 microns.

Standard finish colours are Munsell no. 5Y 7/1 and RAL7032. (Both are coloured light gray)

The equipment frame for withdrawable unit and internal barrier are made of sheet coated with anti-corrosive Al+Zn. This ensures a firm earth connection.

Name Plate

Material: Laminated plastic (White background or black background)

Fixing method : PVC lock (Sealer)

Routine Tests

The routine test are conducted with each unit at HHI's factory to ensure that the switchgears are in accordance with the requirements.

Verification of construction.

Electrical operation test.

Withstand voltage test.



Table

H8PU-S2/S3





Front view of M.C.C type H8PU-S2

Front view of M.C.C type H8PU-S3

Construction

The modular designed, standard motor control center type H8PU-S2, S3 consists of a bolted frame work with the associated compartment doors and covers.

M.C.C type H8PU-S2 cubicle is segregated by partition sheets into functional compartment; busbar compartment, module & cable compartment.

M.C.C type H8PU-S3 cubicle is segregated by partition sheets into functional compartment; busbar compartment, module compartment and cable compartment.

The cubicles can be chosen as " front only (one side operating) " cubicle or as " back to back (both side operating)" cubicle.

The main busbars are installed horizontally in the upper or lower sub-section of the cubicle.

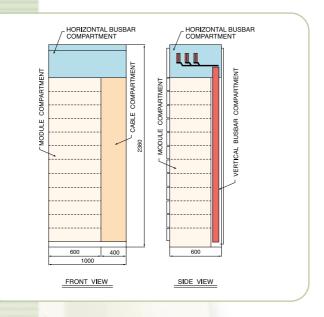
The vertical busbar system is designed for a 3pole or 4pole plug in system.

Motor control center type H8PU-S2, S3 maybe provided with a central control and indication system via control circuit busbars.

The module space of each cubicle is separated for max. 24 modules. (24° × 80 mm)

The module compartment 2,3,4,5,.10, as well as the cable compartment have their own separate door.

The compartments for the modules can be easily rearranged by qualified personnel without danger and switching off the switchboard.



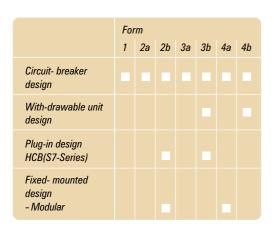


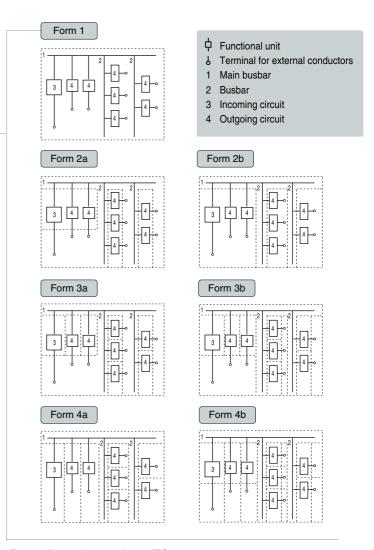
Comparison Table

Description	H8PU-S2	H8PU-S3	Remark
Form of separation (IEC 439-1)	Form 2 Form 3b (option)	Form 3b/4	
Moving of the isolating contact for line side	N/A	Screw drive type	
Limit switch of position	N/A	2 position	Test position Connected position
Isolating contact for load side	Auto	Auto	
Isolating contact for load side	Auto	Auto	
Isolating contact for control circuit	Manual Auto (option)	Auto	

Form of internal separation

In accordance with IEC 60439-1, depending on requirements, the function compartments can be subdivided as per the following table.





Forms of internal separation to IEC 60439-1



Busbar Compartments

Horizontal busbars

The main busbars, which are made of copper, are installed horizontally in the upper or lower subsection of the cubicle.

Each phase consists of two rectangular-section conductors mounted side by side and on edge. In all the section, the busbars run in the same front section.

This makes it possible for the busbars to be kept equidistant and well aligned.

The busbars have been supported with high quality insulating material, in the form of arc barriers, so that it prevents an arc from spreading out into the adjacent compartments.

busbars and control circuit

Vertical bushars

Power is fed to the withdrawable units through the isolating contacts of the main switch, which plug on to the vertical busbars.

The vertical bar is rated 650A or 850A depending on the requirement.

They are housed in an U-shaped duct and are supported by bus holders that provide a peak fault current rating of is = 143kA.

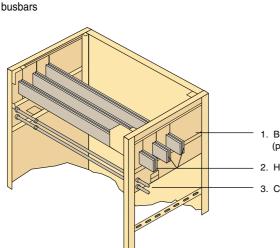
Vertical bar section: 60 × 6 mm,

Protection against touching

60 × 8 mm

Arrangement of horizontal When the unit is with

When the unit is withdrawn, a shutter covers the vertical bars to prevent inadvertent contact with the live bars.



- Busbar supports
 (polyester with glass)
- 2. Horizontal busbars
- 3. Control circuit busbars



Technical data at a glance

Rated insulation voltage (U _i)		1000 V
Rated operational voltage (U _e)	up to	690 V
Busbar currents (3-and 4-pole)		
Horizontal main busbars		
Rated current	up to	5000 A
Rated impulse withstand current (/pk)	up to	250 kA
Rated short-time withstand current (/cw)	up to	100 kA
Vertical busbars		
for circuit-breakers design		
See horizontal main busbars		
for fixed-mounted design / plug-in design		
Rated current	up to	2000 A
Rated impulse withstand current (/pk)	up to	110 kA
Rated short-time withstand current (/cw)	up to	50 kA ¹⁾
for withdrawable-unit design		
Rated current	up to	1000 A
Rated impulse withstand current (/pk)	up to	143 kA
Rated short-time withstand current (/cw)	up to	65 kA 1)
Device rated		
Circuit-breakers	up to	5000 A
Cable feeders	up to	1600 A
Motor feeders	up to	630 A
Power loss per cubicle with combination		
of various cubicles (P_V) approx. 600 W $^{2)}$		0 W ²⁾
Degree of protection to IEC 60529 IP 20 up to IP 54		IP 54

 $^{^{\}prime\prime}$ Rated conditional short-circuit current /cc up to 100 kA

²⁾ Mean value at simultaneity factor of all feeders of o.6



Module Compartments

Withdrawable units

Each withdrawable unit housed in its own self contained compartment.

The height of the board within which compartments can accommodate is

This is divided into 24 modules. (1module = 80mm high)

The smallest withdrawable unit is 2 modules (160mm high)

and the largest one is 10 modules. (800mm high)

The compartment comprises of the door, the support panel with the unit guides and isolating contacts for main and control circuits together with the withdrawable unit from a "functional unit".



Withdrawable unit of motor control type H8PU-S3





Moving of the Isolating Contact Systems

(M.C.C type H8PU-S3 only)

Designation of position	Position indication	Withdrawable principle	Description of function
Disconnected position	G >	Horizontal busbars Vertical busbars Vertical busbars	Isolating contact system for line side: open for load side: open for cont. circuit: open
Test position	G >	Horizontal busbars Vertical busbars Vertical busbars	Isolating contact system for line side: open for load side: closed for cont. circuit: closed
Connected position	(C)	Horizontal busbars Vertical busbars Vertical busbars	Isolating contact system for line side: closed for load side: closed for cont. circuit: closed

The limit switch assembly mounted on the drawout mechanism works in the connected and test position. (option)



Cable Compartments

Cable termination

Following standard versions are available.

Front only / Front cabling access type

A separate cable compartment door is provided on the right side of panels. Back-to-back type

A separate cable compartment door is provided on each right side of panels.

Front only / Rear cabling access type

A separate cable compartment is provided at the rear of the panels and is completely isolated from the module compartment.

Control supply

For control supply derived from a common transformer, facilities are provided for the accommodation of up to 5 horizontal and up to 6 vertical control supply busbars. Horizontal control supply bars are housed in a free space below the busbars chamber.

The control supply is fed to the individual withdrawable unit with up to 3 sets of vertical double pole control busbars.

They are fitted to the right-hand side of the vertical bar duct and are connected to contacts in the 24- pole control circuit isolating plug.

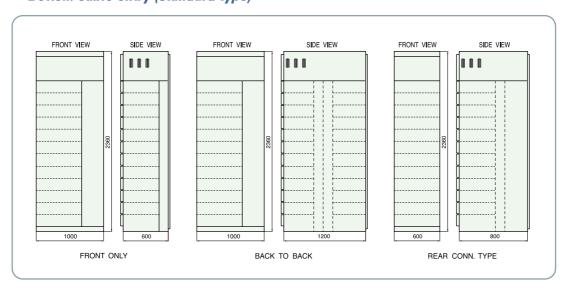


Cable compartment of motor control center type H8PU-S3

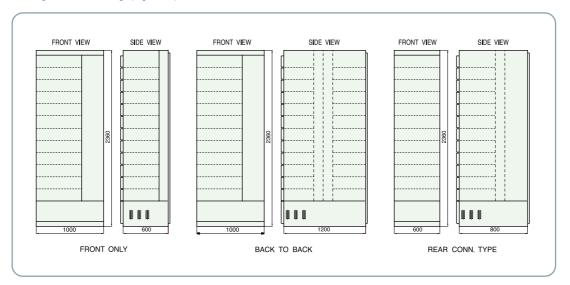


Panel arrangement and dimensions

• Bottom cable entry (standard type)



• Top cable entry (option)



The height with bottom base frame is 2400mm (special type)

Standing against a wide panel	Standing against a wall wide panel	Standing against a narrow panel
Front mounting	Back-to-back mounting	Front mounting
Front cabling access	Front and rear cabling access	Rear cabling access
Separate cable compartment door at side	Separate cable compartment door at side	No separate cable compartment door at side



H8PU-S7

The motor control center type H8PU-S7 applys to HCB as new concept. HCB is composed compactly of many motor starter functions as integral part; MCCB, MC, EOCR, CT, AM, ZCT (option), ELR (option). (for further information: refer to HCB catalogue)

Construction

The motor control center type H8PU-S7 consists of a bolted frame work with the associated compartment doors and covers.

The cubicle is segregated by partition sheets into functional compartments busbar compartment, module compartment and cable compartment.

The cubicles can be chosen as " front only (one side operating)" cubicle or back to back (both side operating)" cubicle.

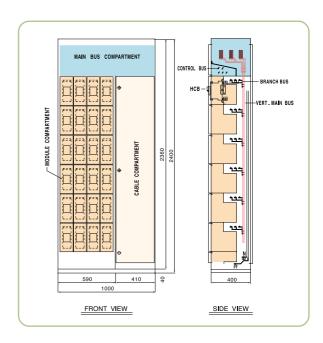
The motor control center H8PU-S7 can be combined with other H8PU series including horizontal busbars and cubicle.

The main busbars are installed horizontally in the upper or lower subsection of the cubicle.

The vertical and branch busbar system is designed for a 3pole plug in system. The module compartment as well as the cable compartment have their own separate door.



Inner view of motor control center type H8PU-S7





Busbars Compartments

Horizontal busbars

The main busbars, which are made of copper, are installed horizontally in the upper or lower sub-section of the cubicle.

Each phase consists of two rectangular-section conductors mounted side by side and on edge. In all the section, the busbars run in the same front section.

This makes it possible to be kept equidistant and well aligned.

The busbars have been supported with high quality insulating material, in the form of arc barriers, so that it prevents an arc from spreading out into the adjacent compartments.

Module Compartments

Withdrawable units

Each withdrawable unit is housed in its own self contained compartment.

Each cubicle is separated by max. 24 withdrawable units.

The compartment consist of the isolating contacts for main and control circuits, together with the withdrawable unit from a "functional unit."

Vertical and branch bushars

Power is fed to the withdrawable units through the isolating contacts of the HCB plug on to the branch busbars.



Module compartment of M.C.C type H8PU-S7



Cable Compartments

Cable termination

Following standard versions are available.

Front only / Front cabling access type

A separate cable compartment door is provided on the right side of panels. Back-to-back type

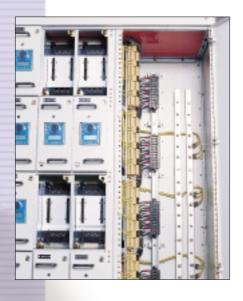
A separate cable compartment door is provided on each right side of panels.

Control supply

For control supply derived from a common transformer, facilities are provided for the accommodation of horizontal and vertical control supply busbars. Horizontal control supply bars are housed in a free space below the busbars chamber.

The control supply is fed to the individual withdrawable unit from vertical double pole control busbars.

They are fitted to the right-hand side of the vertical bar duct and are connected to contacts in the 32-pole control circuit isolating plug.



Door interlock

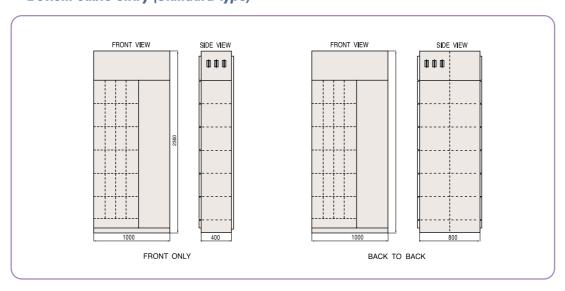
Whenever a HCB compartment door is to be secured against unauthorized switching off or careless HCB operation, a door interlock can be fitted.

Cable compartment of M.C.C type H8PU-S7

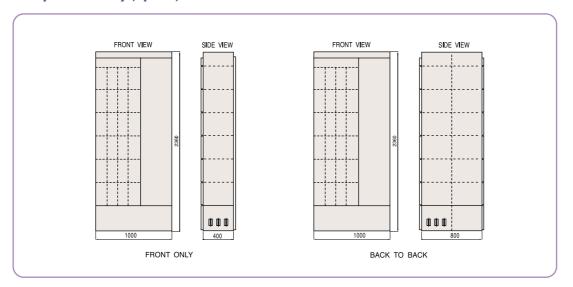


Panel arrangement and dimensions

• Bottom cable entry (standard type)



• Top cable entry (option)



The height with bottom base frame is 2400mm (special type)

Standing against a wide panel	Standing against a wall wide panel	
Front mounting	Back-to-back mounting	
Front cabling access	Front and rear cabling access	
Separate cable compartment door at side	Separate cable compartment door at side	





MOTOR CONTROL BREAKER

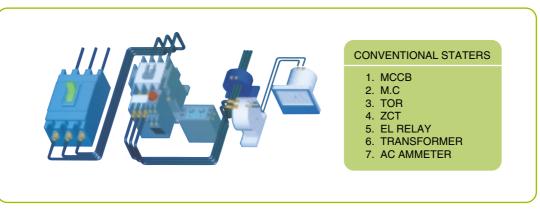


Revolution of Motor Control Breaker Combination of Modern Technology

Hyundai Motor Control Breaker (HCB) has completely revolutionized the concept of motor starter. A new conceptional product, HCB is compact and sophisticated combination of modern technology.

Hyundai Motor Control Breaker(HCB)

In HCB, Moulded Case Circuit Breaker (MCCB), Electromagnetic Contactor (M.C.), Electrical Over-Current Relay (EOCR), ZCT, Protective Relay and Digital Ammeter are uniquely combined. HCB is excellent in reliability of high use-frequency, long life-time and high breaking performance. Especially, HCB users will benefit from reduction in space, cost and time.







MOTOR CONTROL BREAKER

Handle Control(Plug-In Type)



Characteristics of HCB Series

High performance and high reliability

Using an 8-bit CPU EMC & Environment Test Approval

Mechanical endurance: 5 million Electrical endurance: 1 million

Multi-protective functions

8types of protective functions are provided.

Users can select all functions except overload and short-circuit protection which are use or non-use.

Overload protection (adjustable setting range)

Short-circuit protection (adjustable setting range)

Phase reverse protection

Phase loss protection

Phase unbalance protection

Earth leakage protection (adjustable setting range) - Option

Under-voltage protection (adjustable setting range)

Over-voltage protection (adjustable setting range)

Overload pre-alarm function

LCD and LED (alarm contact) display overload conditions.

Multiple indication function (LCD display)

Load current in phases. Phase unbalance rate

Leakage current - Option Voltage (OCR control voltage)

Trip indication function (LCD display)

Fault cause Trip current Tripping time

Remote control function

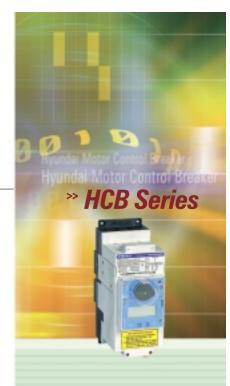
Being able to control motor using coil in the distance.

Auxiliary contacts

Auxiliary contact: 4NO+4NC (Handle control type)

Pre-alarm contact: 1NO

Trip signal contact: 2C (Handle control type)



haracteristics of HCB Series



ctive Characteristics

Technical Data

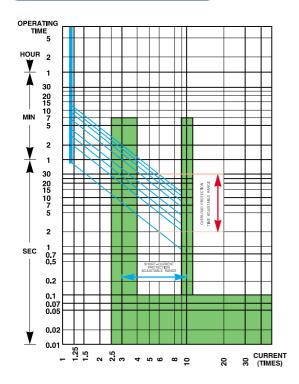
Technical data		HCB64P		
Rated control voltage	ated control voltage COIL V OCR		220V(85~265V), 440V(170~530V)	
Rated operational voltage		٧		660
Rated insulation voltage IE	C 947	V		660
Rated thermal current Ith		Α		64
Rated motor output/	220V		1	5/64
Rated operational current	380V	KW/A	3	30/62
for AC3 duty	440V		3	30/62
	660V		3	37/43
Electrical endurance				1
Mechanical endurance	million			5
Number of poles				2, 3
			Type of OCR	Adjustable range
			02	0.5A~2A
Adjustable range			06	1.5A~6A
			20	5A~20A
			64	16A~64A
Rated breaking 220VAC KA			85	
capacity	380VAC	KA	50	
(IEC 947-2)	440VAC	KA	42	
	480VAC	KA	42	
	660VAC	KA	10	
Multi-protective function	ne			
Overload protection	113		Inverse time delay (Ad)	iustable : current_time)
Short-circuit protection			Instantaneous (Adjustable : current)	
Phase reversal protection	า		- Instantaneous	
Phase loss protection			– Definite time delay	
Phase unbalance protection			- Definite time delay	
Under-voltage protection			- Definite time delay (Adjustable : Voltage)	
Over-voltage protection		- Definite time delay (Adjustable : Voltage)		
Earth leakage protection - Option		- Definite time delay (Ad	justable : current, time)	
AC Ammeter				
Alarm				
DIN-Rail			×	
Plug-IN		(all	terminal)	

Protective Characteristics

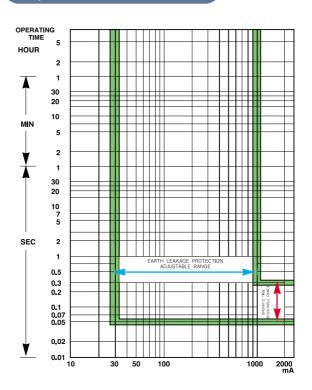
Function	Characteristics		
	Non-trip at [In] x 1.05, Trip at [In] x 1.20		
Overload	* setting tolerance: ± 10%		
	* Inverse time delay		
Short-circuit	Trip at 100mSEC to the setting current and rate.		
Short-circuit	* setting tolerance : ± 1 times		
Phase unbalance	Trip at 30% ± 20%, 2SEC differences between max. and min phases.		
Phase loss	Trip at 70% ± 10%, 2SEC differences between max. and min phases.		
Negative phase	Trip at within 200mSEC.		
Earth leakage	Trip at setting current and time.		
Lattificanage	* setting tolerance: ± 10%		
Under-voltage	Trip at 70% ± 10%, 2SEC according to setting voltage.		
Over-voltage	Trip at 120% ± 10%, 2SEC according to setting voltage.		

^{*} Time tolerance : ± 20%(Including the current tolerance)

Overload and short-current protection characteristics



Earth leakage protection characteristics





Setting Standards and Adjustable Ranges

		Cotting	Adiustable	Adiustable
Division	Display	Setting standards	Adjustable ranges	Adjustable steps
Rated current	RATED CUR(A)	02: 2A 06: 6A 20: 20A 64: 64A	02: 0.5 ~ 2A 06: 1.5 ~ 6A 20: 5 ~ 20A 64: 16 ~ 64A	• 1A below: 0.05A • 5A below: 0.1A • 20A below: 0.5A • 20A above: 1A
Over-current operating time	TIME (SEC)	2: 30 SEC 6: 30 SEC 20: 30 SEC 64: 10 SEC	2: 2 ~ 30 SEC 6: 2 ~ 30 SEC 20: 2 ~ 30 SEC 50A: 2~20 SEC 50A: 2~10 SEC	• 02, 06, 20 type 2, 5, 7, 10, 15, 20, 25, 30 SEC • 64 type : 50A: 2, 5, 7, 10, 15, 20 SEC : 50A: 2, 5, 7, 10
Short-current rates	SC (%)	800 %	300 ~ 1000 %	• 100 %
Earth leakage trip current	EL (A)	1 A	0.03 ~ 1 A	• 0.03, 0.1, 0.2, 0.3, 0.4, 0.6, 0.8, 1 A
Earth leakage trip time	EL-TIME (SEC)	0.3 SEC	0.5 ~ 0.3 SEC	• 0.5 SEC
Automatic reset time	AUTO (SEC/MIN)	non	non¹), Pr²) 1SEC ~30MIN	• non • Pr • 60SEC below: 1SEC • 60SEC above: 1MIN
Under-voltage	UV (V)	220: 85 V 440: 170 V	220: 85 ~ 265 V 440: 170 ~ 530 V	• 150V below: 2 V • 100V below: 5 V • 100V above: 10 V
Over-voltage	OV (V)	220: 265 V 440: 530 V	220: 85 ~ 265 V 440: 170 ~ 530 V	• 150V below: 2 V • 100V below: 5 V • 100V above: 10 V
Function lock	PU, PL, NP, EL, UV, OV	non	USE/non	USE: Using protective function non: Locking protective function

¹⁾ non: Manual resetting by the handle reset

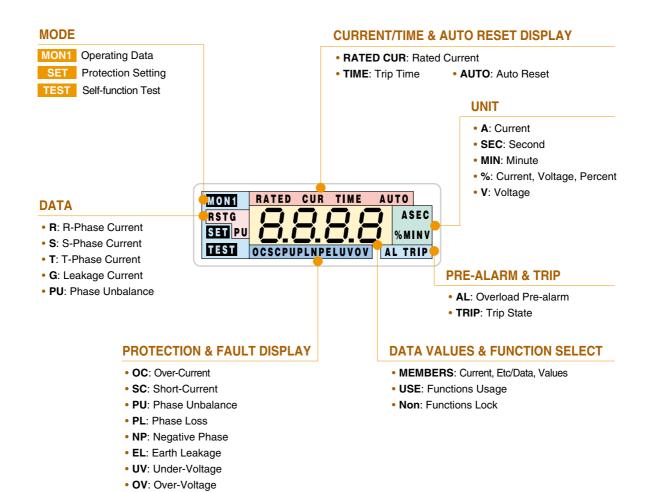
References to the Under Voltage (UV) protective function

For the re-providing power after power interruption more than 1 SEC, HCB keep OFF or TRIP state regardless of the handle position to protect life and properties.

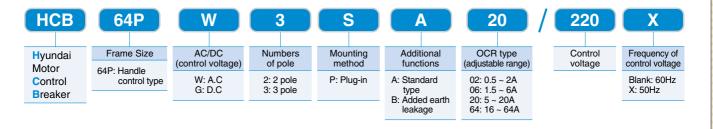
To re-start the HCB, please turn the handle OFF or RESET position and HCB must lie AUTO position.

²⁾ Pr: Resetting by the control power OFF

LCD Display Contents



Order Form



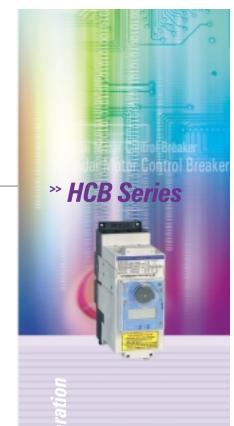


Setting Key Operation

Use State	Mode Button	Set-Value Change Button	Set/Test Button
AUTO/ OFF RESET state	MONI	R-phase current display	
		S-phase current display	
		T-phase current display	
		Min/Max current difference rate display	
		Leakage current (G) display	
		L1, L2 power voltage display	
	SET	Rated current (RATED CUR.) setting	Determination of protective standard
		Overload operating time(OC-TIME) setting	
		Short-current (SC) rate setting	
		Earth leakage (EL) current setting	
		Earth leakage operating time(EL-TIME) setting	
		Auto-reset time (AUTO-TIME) setting	
		OCR under voltage (UV) setting	
		OCR over voltage (OV) setting	
		Communication address (CN) setting	
	SET	Phase-unbalance(PU)function use/non setting	USE/non determination
		Phase loss(PL) function use/non setting	
		Negative phase (NP) function use/non setting	
		Earth leakage (EL) function use/non setting	
		Under voltage (UV) function use/non setting	
		Over voltage (OV) function use/non setting	
ISOL/ TEST state	TEST	Main and auxiliary contacts operating test	TEST execution/stop
		Pre-alarm contacts operating test	
		Trip contacts operating test	
TRIP state		Trip causes and data display	Standard type RESET
		Overload tripping time display	



Setting Method	Examples of Setting and LCD Display
By pressing 'MODE' button, 'MONI' state is changed to 'SET' state and 'RATED CUR' flickered at the same time.	ERATED CURE SET S.O.O.^
If users wish to change set-value of any other functions such as overload operating time, short-current rates, short-current time and earth leakage current, etc, first press the set-value change buttons. Then pressing set button, the value is set and 'RATED CUR' flickers. (example: 5 A)	RATED CUR SET SOCIA
By pressing the set-value change buttons, users can set the target current values. (example: 10 A)	RATED CUR
After pressing the 'SET' button, this setting current value become rated current of the product. Concurrently, the setting value flickers.	FRATED CURE FRATED
By pressing the 'MODE' button it returns to the 'MONI' state. This 'MONI' state is usual using state.	



Setting Key Ope Settina Method

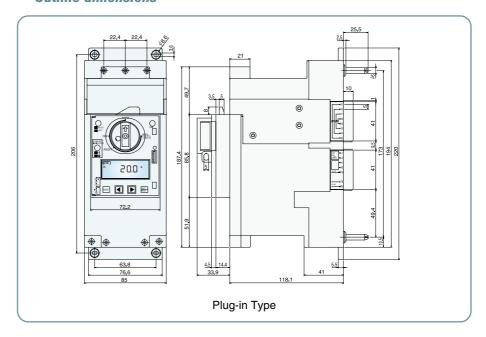


unne Dimensions and Connection Diagram
Plug-in Mounting Base Structure and Outline

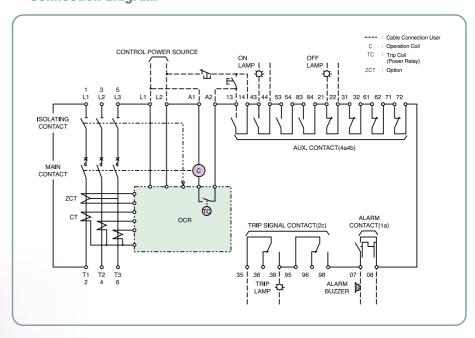
Outline Dimensions and Connection Diagram

Handle control type (HCB64P)

• Outline dimensions



• Connection diagram

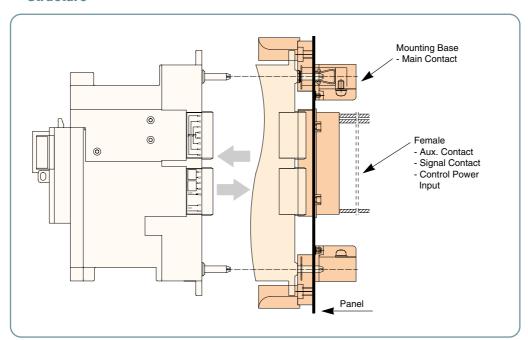




Plug-in Mounting Base Structure and Outline

Only handle control type (HCB64P)

• Structure



Order form :HCBMB 64P

• Outline dimensions

